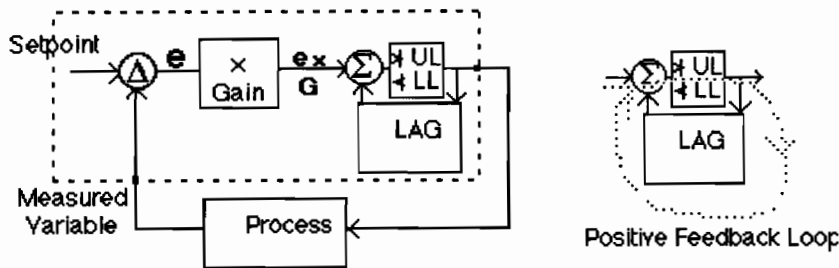


Equivalent code

The PID algorithm, as implemented in a typical digital control system, can be understood by reference to a small basic program that is the equivalent to the PID algorithm in its most common application.

Further explanation of the PID algorithm

1. A positive feedback integral algorithm is used.



2. Derivative is on process.
3. Relative moderate tuning coefficients (<10) are used.
4. Output limits are 0 and 100%
5. The loop is scanned every second

Variables:

Input The process input, in percent
 InputD Process input after derivative calculation
 InputLast Process input on the previous pass
 InputDF1 Input after derivative calculation and first filter
 InputDF2 Input after derivative calculation and second filter
 Feedback internal feedback for reset after filter
 Derivative Derivative time in minutes
 Gain Gain, negative if controller is reverse acting
 ResetRate Reset Rate in repeats per minute
 DFilter1 Derivative filter time constants, in minutes.
 DFilter2 These are zero if derivative is not used.
 OutputTemp Result of the PID calculation
 Output The final output

The PID emulation code:

```
InputD=Input+(Input-InputLast)*Derivative*60 Derivative calculation
InputLast=Input
InputDF1=InputDF1+(InputD-InputDF1)*DFilter1/60 1st derivative filter
InputDF2=InputDF2+(InputD-InputDF2)*DFilter2/60 2nd derivative filter
OutputTemp=(InputDF2-SetPoint)*Gain+Feedback Basic gain calculation
IF OutputTemp >100 THEN OutputTemp= 100 Output Limits
IF OutputTemp <0 THEN OutputTemp= 0
Output=OutputTemp The final output
```

$\text{Feedback} = \text{Feedback} + (\text{Feedback} - \text{Output}) * \text{ResetRate} / 60$ *Filter for reset feedback*

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Provided by John Shaw.

Process Control Solutions